

## SPECIFICATIONS

Commercial	5754
EN	5754

Aluminium 5754 has excellent corrosion resistance especially to seawater and industrially polluted atmospheres.

It has higher strength than 5251. This high strength makes 5754 highly suited to flooring applications.

### Applications

5754 is typically used in:

- ~ Treadplate
- ~ Shipbuilding
- ~ Vehicle bodies
- ~ Rivets
- ~ Fishing industry equipment
- ~ Food processing
- ~ Welded chemical and nuclear structures

Please note that Mechanical Properties shown are for H26.

## CHEMICAL COMPOSITION

BS EN 573-3:2009  
Alloy 5754

Element	% Present
Magnesium (Mg)	2.60 - 3.60
Manganese + Chromium (Mn+Cr)	0.10 - 0.60
Manganese (Mn)	0.0 - 0.50
Silicon (Si)	0.0 - 0.40
Iron (Fe)	0.0 - 0.40
Chromium (Cr)	0.0 - 0.30
Zinc (Zn)	0.0 - 0.20
Titanium (Ti)	0.0 - 0.15
Others (Total)	0.0 - 0.15
Copper (Cu)	0.0 - 0.10
Other (Each)	0.0 - 0.05
Aluminium (Al)	Balance

## ALLOY DESIGNATIONS

Alloy 5754 also corresponds to the following standard designations and specifications **but may not be a direct equivalent**:

A95754  
Al Mg3  
Al 3.1Mg Mn Cr  
AW-5754

## TEMPER TYPES

The most common tempers for 5754 aluminium are shown below with H114 & H111 being the most common treadplate temper

- O - Soft
- H111 - Some work hardening imparted by shaping processes but less than required for H11 temper
- H22 - Work hardened by rolling then annealed to quarter hard
- H24 - Work hardened by rolling then annealed to half hard
- H26 - Work hardened by rolling then annealed to three-quarter hard

## SUPPLIED FORMS

Alloy 5754 is typically supplied as treadplate

- Plate
- Sheet

## GENERIC PHYSICAL PROPERTIES

Property	Value
Density	2.66 g/cm <sup>3</sup>
Melting Point	600 °C
Thermal Expansion	24 x10 <sup>-6</sup> /K
Modulus of Elasticity	68 GPa
Thermal Conductivity	147 W/m.K
Electrical Resistivity	0.049 x10 <sup>-6</sup> Ω .m

## MECHANICAL PROPERTIES

BS EN 485-2:2008  
Sheet  
0.2mm to 6mm

Property	Value
Proof Stress	190 Min MPa
Tensile Strength	265 - 305 MPa
Elongation A50 mm	4 Min %
Hardness Brinell	78 HB

Properties above are for material in the H26 conditions.  
Some thicknesses have a slightly higher minimum elongation requirement.

## WELDABILITY

Weldability – Gas: Excellent

Weldability – Arc: Excellent

Weldability – Resistance: Excellent

Brazability: Poor

## FABRICATION

Workability – Cold: Very good

Machinability: Average

## CONTACT

**Address:** Please make contact directly with your local service centre, which can be found via the Locations page of our web site  
**Web:** [www.aalco.co.uk](http://www.aalco.co.uk)

## REVISION HISTORY

**Datasheet Updated** 18 July 2019

## DISCLAIMER

This Data is indicative only and as such is not to be relied upon in place of the full specification. In particular, mechanical property requirements vary widely with temper, product and product dimensions. All information is based on our present knowledge and is given in good faith. No liability will be accepted by the Company in respect of any action taken by any third party in reliance thereon.

Please note that the 'Datasheet Update' date shown above is no guarantee of accuracy or whether the datasheet is up to date.

The information provided in this datasheet has been drawn from various recognised sources, including EN Standards, recognised industry references (printed & online) and manufacturers' data. No guarantee is given that the information is from the latest issue of those sources or about the accuracy of those sources.

Material supplied by the Company may vary significantly from this data, but will conform to all relevant and applicable standards.

As the products detailed may be used for a wide variety of purposes and as the Company has no control over their use; the Company specifically excludes all conditions or warranties expressed or implied by statute or otherwise as to dimensions, properties and/or fitness for any particular purpose, whether expressed or implied.

Advice given by the Company to any third party is given for that party's assistance only and without liability on the part of the Company. All transactions are subject to the Company's current Conditions of Sale. The extent of the Company's liabilities to any customer is clearly set out in those Conditions; a copy of which is available on request.