

SPECIFICATIONS

Commercial	2011
EN	2011

Aluminium alloy 2011 is a high mechanical strength alloy that machines exceptionally well. Often called a Free Machining Alloy or 'FMA' it is well suited to use in automatic lathes.

Machining at high speeds produces fine chips that are easily removed. The excellent machining characteristics allow the production of complex and detailed parts. In some circumstances 2011 can replace free machining brass without the need for alterations to tooling.

It has poor corrosion resistance, which means parts made from 2011 tend to be anodised to provide additional surface protection.

When higher levels of corrosion resistance are required, 6262 T9 may be a suitable replacement.

Applications - 2011 is typically used in applications that require parts manufactured by repetition machining. These applications may include:

Appliance parts & trim
Automotive trim
Fasteners and fittings
Ordnance

CHEMICAL COMPOSITION

BS EN 573-3:2009
Alloy 2011

Element	% Present
Copper (Cu)	5.00 - 6.00
Bismuth (Bi)	0.20 - 0.60
Iron (Fe)	0.0 - 0.70
Lead (Pb)	0.20 - 0.40
Silicon (Si)	0.0 - 0.40
Zinc (Zn)	0.0 - 0.30
Others (Total)	0.0 - 0.15
Other (Each)	0.0 - 0.05
Aluminium (Al)	Balance

ALLOY DESIGNATIONS

Aluminium alloy 2011 also corresponds to the following standard designations and specifications **but may not be a direct equivalent** :

AlCu6BiPb
FC1
A92011
CB60
3.1655
AlCuBiPb:

TEMPER TYPES

The most common temper for 2011 aluminium bar - extruded and drawn - is:

- T3 - Solution heat treated, cold worked and naturally aged

SUPPLIED FORMS

- Bar

GENERIC PHYSICAL PROPERTIES

Property	Value
Density	2.83 g/cm ³
Melting Point	535 °C
Thermal Expansion	22.9 x10 ⁻⁶ /K
Modulus of Elasticity	70 GPa
Thermal Conductivity	151 W/m.K
Electrical Resistivity	0.038 x10 ⁻⁶ Ω .m

MECHANICAL PROPERTIES

BS EN 755-2:2008
Extruded and Drawn Bar
Up to 200mm Dia. or 60mm A/F

Property	Value
Proof Stress	270 Min MPa
Tensile Strength	320 Min MPa
Hardness Brinell	90 Min HB
Elongation A	10 Min %

Properties above are for material in the T4 condition

WELDABILITY

Alloy 2011 has extremely poor weldability and thus welding is not recommended. However, as it is used for machined parts there is rarely a need to weld this alloy.

FABRICATION

Process	Rating
Workability - Cold	Fair
Machinability	Excellent
Weldability – Gas	Poor
Weldability – Arc	Poor
Weldability – Resistance	Poor
Brazability	Poor
Solderability	Fair

CONTACT

Address:	Please make contact directly with your local service centre, which can be found via the Locations page of our web site
Web:	www.aalco.co.uk

REVISION HISTORY

Datasheet Updated	18 July 2019
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