



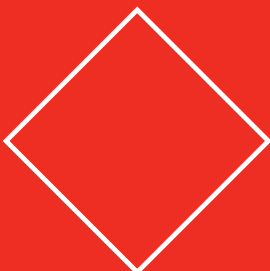
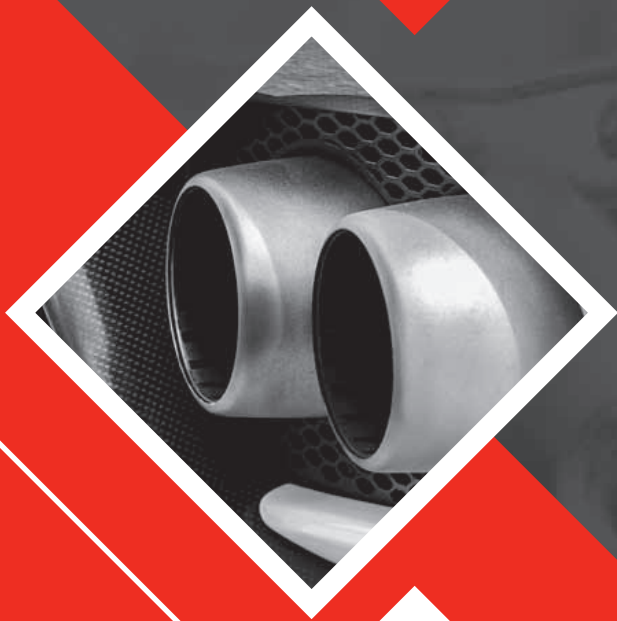
**aalco**<sup>®</sup>  
Exhaust Tubing Range

# aalco<sup>®</sup>

## Exhaust Tubing Range

The Aalco stock of Stainless Steel Products for Automotive Exhaust Systems includes a wide range of **Tube** and **Perforated Tube** along with **Fittings**, **MIG Welding Wire Reels/Coils**, **TIG Welding Rods** and **Grade 434 Wire Wool**.

- ◆ The Tube in grades 409 (1.4512) and 304 (1.4301) covers all the commonly used sizes from 32mm O/D x 1.2mm Wall to 153mm O/D x 1.5mm Wall. Standard lengths are 6m.
- ◆ The Perforated Tube range in grades 409 (1.4512) and 304 (1.4301) covers all the commonly used sizes from 32mm to 76.2mm O/D. The Perf patten is 6011 with 3mm holes and 5.66m pitch (25% open area) and standard lengths are 5.8m.
- ◆ 90 Degree and 45 Degree Elbows are stocked in grade 304 (1.4301) with a Satin Polished Finish.
- ◆ 0.8mm MIG Wire Reels/Coils are stocked in grades 308 and 316.
- ◆ Grade 316L TIG Rods are stocked in 1.6mm and 2.4mm.
- ◆ Stainless Steel Wire Wool rolls are stocked in grade 434 (1.4113).



# Exhaust Tubes



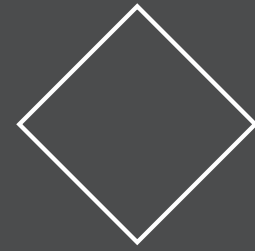
Stainless Steel Exhaust  
Tube Grade 1.4512/409  
Descaled (ETD)

Stainless Steel Perforated  
Tube Grade 1.4512/409  
Descaled (ETP)

32mm x 1.2mm
35mm x 1.2mm
35mm x 1.5mm
38mm x 1.2mm
38mm x 1.5mm
41.28mm x 1.2mm
41.28mm x 1.5mm
42mm x 1.5mm
44.45mm x 1.2mm
44.45mm x 1.5mm
45mm x 1.5mm
47.62mm x 1.2mm
47.62mm x 1.5mm

50mm x 1.5mm
50.8mm x 1.2mm
50.8mm x 1.5mm
54mm x 1.5mm
57mm x 1.2mm
57mm x 1.5mm
60mm x 1.5mm
63.5mm x 1.5mm
70mm x 1.5mm
101.6mm x 1.5mm
110mm x 1.5mm
127mm x 1.5mm

32mm x 1.2mm
35mm x 1.2mm
38mm x 1.2mm
41.28mm x 1.2mm
41.28mm x 1.5mm
44.45mm x 1.2mm
47.62mm x 1.2mm
50.8mm x 1.2mm
54mm x 1.2mm
57mm x 1.2mm
60.3mm x 1.2mm
63.5mm x 1.2mm
76.2mm x 1.2mm



Stainless Steel Exhaust  
Tube Grade 1.4301/304  
Descaled (ETD)

Stainless Steel Perforated  
Tube Grade 1.4301/304  
Descaled (ETP)

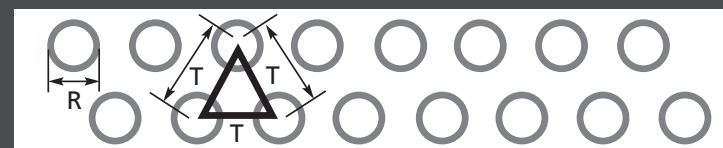
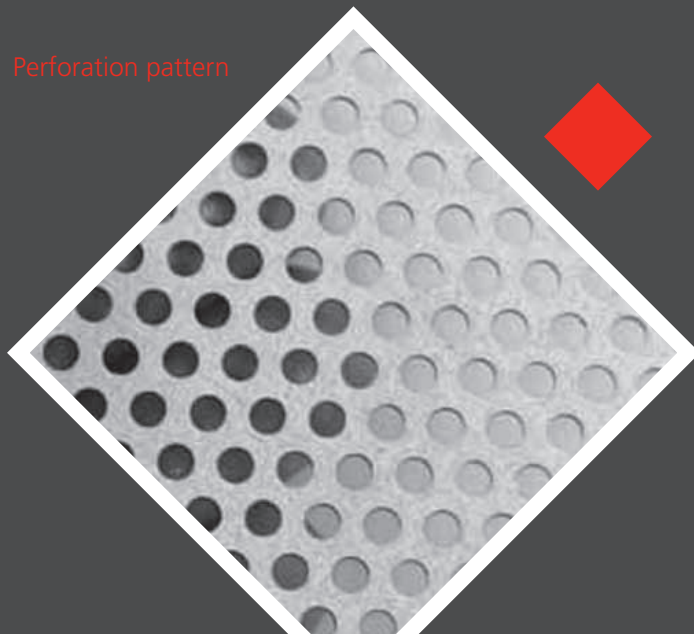
32mm x 1.2mm
32mm x 1.5mm
35mm x 1.2mm
35mm x 1.5mm
38mm x 1.2mm
38mm x 1.5mm
41.28mm x 1.2mm
41.28mm x 1.5mm
42mm x 1.2mm
44.45mm x 1.2mm
44.45mm x 1.5mm
44.45mm x 2.0mm
47.62mm x 1.2mm
47.62mm x 1.5mm

48mm x 1.2mm
50mm x 1.2mm
50mm x 1.5mm
50.8mm x 1.2mm
50.8mm x 1.5mm
50.8mm x 2.0mm
54mm x 1.2mm
54mm x 1.5mm
57mm x 1.2mm
57mm x 1.5mm
57mm x 2.0mm
60.3mm x 1.2mm
60.3mm x 1.5mm
63.5mm x 1.2mm

63.5mm x 1.5mm
63.5mm x 2.0mm
70mm x 1.2mm
70mm x 1.5mm
76.1mm x 1.2mm
76.1mm x 1.5mm
76.2mm x 1.5mm
80mm x 1.5mm
88.9mm x 1.2mm
88.9mm x 1.5mm
101.6mm x 1.5mm
114.3mm x 1.5mm
127mm x 1.5mm
153mm x 1.5mm

32mm x 1.2mm
35mm x 1.2mm
38mm x 1.2mm
41.28mm x 1.2mm
44.45mm x 1.2mm
47.62mm x 1.2mm
50.8mm x 1.2mm
54mm x 1.2mm
57mm x 1.2mm
60.3mm x 1.2mm
63.5mm x 1.2mm
76.2mm x 1.2mm

Perforation pattern



R = Diameter of Hole (3mm)

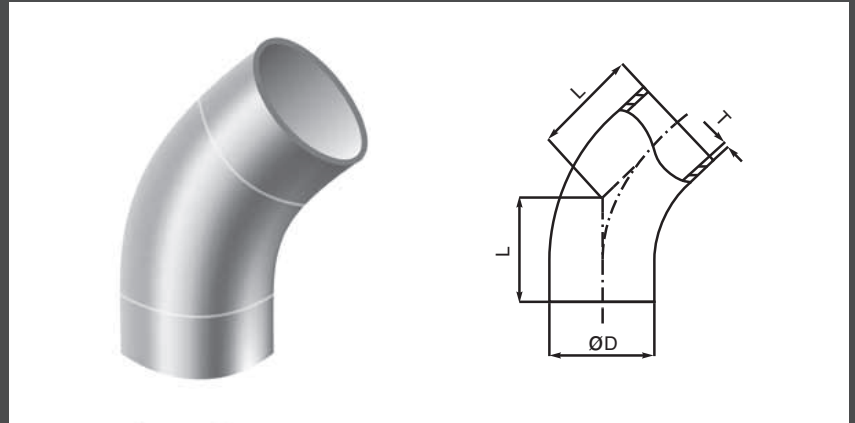
T = Pitch (5.66mm)

# 45° & 90° Elbows



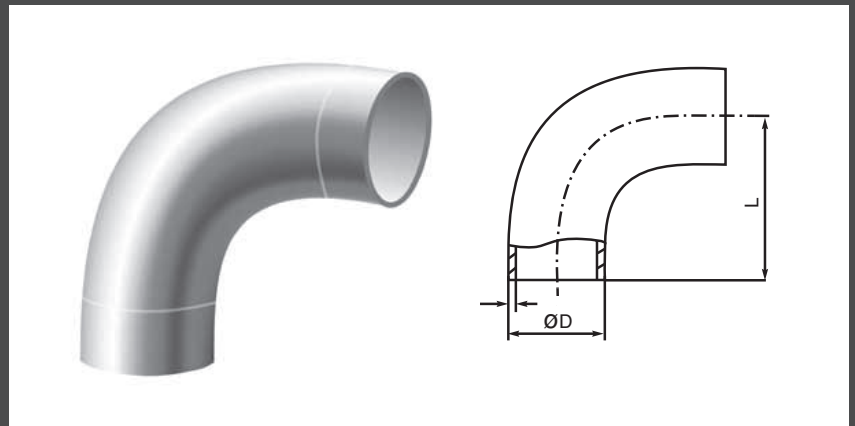
BS Long 1.5D 45° Elbows  
Grade 1.4301/304 Satin  
Polished (EF)

38.1 x 1.65mm
50.8 x 1.65mm
63.5 x 1.65mm
76.1 x 1.65mm



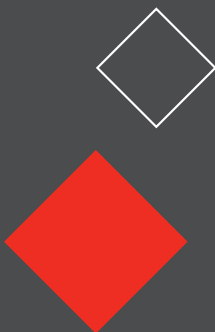
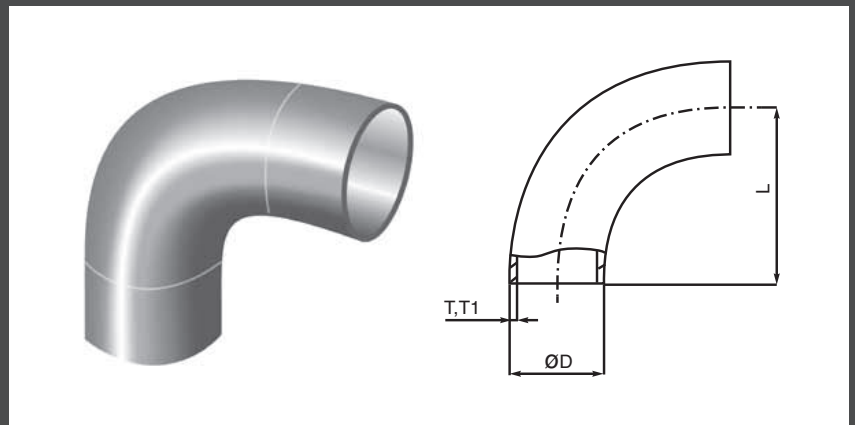
BS Long 1.5D 90° Elbows  
Grade 1.4301/304 Satin  
Polished (EF)

38.1 x 1.65mm
44.45 x 1.65mm
50.8 x 1.65mm
57 x 1.65mm
63.5 x 1.65mm
76.1 x 1.65mm



SMS Long 1D 90° Elbows  
Grade 1.4301/304 Satin  
Polished (EF)

38 x 1.25mm
51 x 1.25mm
63.5 x 1.5mm
88.9 x 1.25mm
101.6 x 1.25mm



# MIG & TIG Wire and Wire Wool

aalco®

## MIG AND TIG Wire (EO)

0.8mm diameter MIG Wire Reels/Coils are stocked in grades 308 and 316.

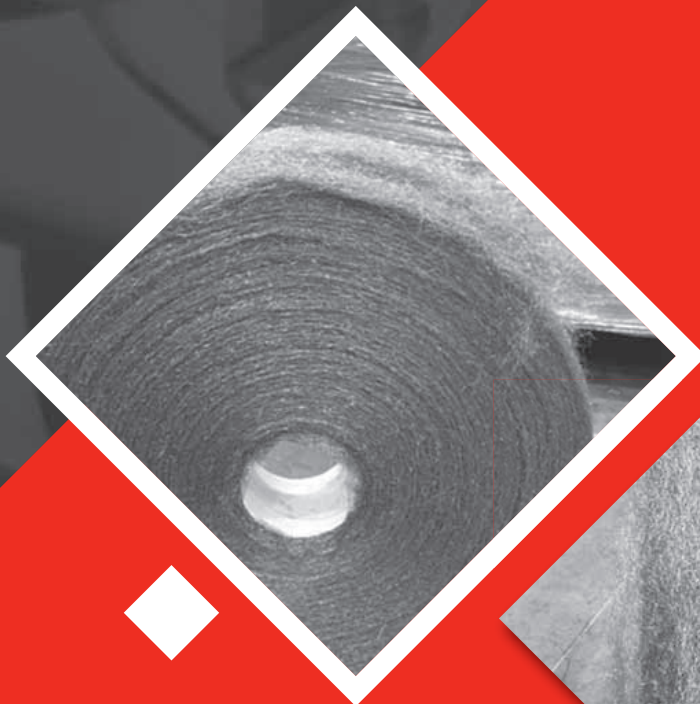
The coils are approx 3000m long and weigh 15kg.

Grade 316L TIG Rods are stocked in diameters 1.6mm & 2.4mm. The rods are 1m long and come in 5kg boxes.



## Stainless Steel Wire Wool (EO)

6.5kg reels of Stainless Steel Wire Wool are stocked in grade 434 (1.4113). The rolls are 100mm wide and have an O/D of 500mm to 600mm







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